

Work Order ID 126456

126456

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Item ID: D412-760-921 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Cargo Area Protector
 Start Date: 11/10/2014 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 11/10/2014 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: 11-11-10 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D412-760	G								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-760-921/DSI9487 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

(IX)

DAS
46
9-89

MAR 30 2015

DAS
6
9-89

MAR 21 2015

(IX)

DAS
46
9-89

MAR 30 2015

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Item ID: D412-760-921

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cargo Area Protector

Start Date: 11/10/2014 Start Qty: 1.00

1

Cust Item ID:

Required Date: 11/10/2014 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00				1x	DAS 46 9-89		MAR 30 2015
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-921/DSI9487								
	Location: <u>040</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MLJ 15-03-31

15-3-31

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Work Order ID: 126456

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Parent Item: D412-760-921

D412-760-921

Parent Item Name: Cargo Area Protector

Start Date: 11/10/2014

Required Date: 11/10/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.17 AS PER ECN12-652 VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3575-1 *D3575-1* Cargo Floor Protector	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1			
** 129741/ ✓ DAS 6 27 9-89 8-89													
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u>													
PK 1 1													
125646 1													
D3575-2 *D3575-2* Cargo Floor Protector	DAS 46 9-89	Manufactured	No			110	Each	1.0000	1	1			
** 129902 ✓ DAS 27 6 8-89 9-89													
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u>													
PK 1 1													
125647 1													
D3580-1 *D3580-1* Joggle Bracket	DAS 46 9-89	Manufactured	No			110	Each	63.0000	6	6			
** 127565 ✓ DAS 6 27 9-89 8-89													
<u>Location</u> <u>Loc Qty</u> <u>Loc Code</u>													
ST050 63													
121071 62													
121572 1													

MAR 21 2015 9-89

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Parent Item: D412-760-921

D412-760-921

Parent Item Name: Cargo Area Protector

Start Date: 11/10/2014

Required Date: 11/10/2014

Start Qty: 1.00

Required Qty: 1.00

D3628-1

Manufactured No

Each

798.0000

18

D3628-1

DAS

46

Washer, Cupped

9-89

DAS
6 DAS
27
9-89 9-89

Location

Loc Qty

Loc Code

FG

10

83587

10

ST053

788

116783

287

123627

500

96822

1

18

D3876-11

Manufactured No

110

Each

2.0000

1

1

D3876-11

DAS

46

Protector - Floor

9-89

~~130742~~

130742

DAS
6
27
9-89

Location

Loc Qty

Loc Code

FG

1

125557

1

PKG

1

125574

1

DAS
27
9-89

D3876-3

Manufactured No

110

Each

0.0000

1

1

D3876-3

DAS

46

Protector - Fwd Wall

9-89

130746

DAS
6
27
9-89

D3933-1

Manufactured No

110

Each

0.0000

1

1

D3933-1

DAS

46

Aft Wall Protector

9-89

129013

DAS
6
27
9-89

D3933-2

Manufactured No

110

Each

0.0000

1

1

D3933-2

DAS

46

Aft Wall Protector, RH

9-89

129014

DAS
6
27
9-89

MAR 21 2015

DAS
6
27
9-89

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Parent Item: D412-760-921

D412-760-921

Parent Item Name: Cargo Area Protector

Start Date: 11/10/2014

Required Date: 11/10/2014

Start Qty: 1.00

Required Qty: 1.00

D3935-3 Manufactured No

D3935-3 DAS
Pylon Wall **46**
9-89

110 Each 2.0000 1 1

**

DAS
27 6
9-89

Location

Loc Qty

Loc Code

PKG

2

120435

2

D3935-4 Manufactured No

D3935-4 DAS
Pylon Wall **46**
9-89

110 Each 3.0000 1 1

**

DAS
27 6
9-89

Location

Loc Qty

Loc Code

PKG

2

120130

2

ST201B

1

97357

1

D3942-1 Manufactured No

D3942-1 DAS
Angle **46**
9-89

110 Each 19.0000 14 14

**

DAS
27 6
9-89

Location

Loc Qty

Loc Code

ST068

19

108869

2

125882

17

D3942-3 Manufactured No

D3942-3 DAS
Clip **46**
9-89

110 Each 27.0000 10 10

**

DAS
27 6
9-89

Location

Loc Qty

Loc Code

ST068

27

125744

20

125920

7

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Work Order ID: 126456

126456

Parent Item: D412-760-921

D412-760-921

Parent Item Name: Cargo Area Protector

Start Date: 11/10/2014

Required Date: 11/10/2014

Start Qty: 1.00

Required Qty: 1.00

D3952-1 Manufactured No

110 Each 4.0000 1 1

D3952-1 DAS

Placard

46

9-89

120507

DAS
6 27
9-89 5-89

Location

Loc Qty

Loc Code

ST069

4

96838

4

80-004-2-6 Purchased No

110 Each 2,147.000 12 12

80-004-2-6 DAS

Insert

46

9-89

DAS

DAS
6 27
9-89 5-89

Location

Loc Qty

Loc Code

ST563

2147

124720

1546

124747

250

124934

208

125402

7

m125841

136

12

NAS1149D0363J Purchased No

110 Each 1,904.000 12 12

NAS1149D0363J DAS

Washer

46

9-89

1131619

MAR 21 2015

DAS DAS
6 27
9-89 5-89

Location

Loc Qty

Loc Code

GA

7

124392

7

ST260a

600

m130799

600

ST269

286

m123441

5

m130358

281

ST510a

1011

m128429

1011

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Parent Item: D412-760-921

D412-760-921

Parent Item Name: Cargo Area Protector

Start Date: 11/10/2014

Required Date: 11/10/2014

Start Qty: 1.00

Required Qty: 1.00

MS24694-S54

Purchased
DAS
46
9-89

No

110

Each

64.0000

6

6

DAS
6
9-89
C-03

MS24694-S54

SCREW

**

M130928

Location

Loc Qty

Loc Code

ST289

64

125535

2

m129706

5

m130716

57

MS27039-1-04

Purchased
DAS
46
9-89

No

110

Each

74.0000

12

12

DAS
6
9-89
C-03

MS27039-1-04

Screw

**

M131049

Location

Loc Qty

Loc Code

ST286

74

124555

74

MS27039-4-10

Purchased
DAS
46
9-89

No

110

Each

88.0000

4

4

DAS
6
9-89
C-03

MS27039-4-10

Screw

**

Location

Loc Qty

Loc Code

ST283

88

124552

88

B131885

MS27039-4-14

Purchased
DAS
46
9-89

No

110

Each

98.0000

6

6

DAS
6
9-89
C-03

MS27039-4-14

SCREW

**

M131197

Location

Loc Qty

Loc Code

ST283

98

m130716

98

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Parent Item: D412-760-921

D412-760-921

Parent Item Name: Cargo Area Protector

Start Date: 11/10/2014

Required Date: 11/10/2014

Start Qty: 1.00

Required Qty: 1.00

MS27039-5-08

Purchased

No

110

Each

38.0000

6

6

MS27039-5-08

DAS

46

Screw

9-89

Location

Loc Qty

Loc Code

ST282

38

124902

38

DAS

27

9-89

131896

SP

MS27039-5-12

Purchased

No

110

Each

96.0000

8

8

MS27039-5-12

DAS

46

Screw

9-89

Location

Loc Qty

Loc Code

ST282

96

124604

1

m130783

95

M131049

DAS

6

9-89

DAS

27

9-89

8

MAR 21 2015

DART AEROSPACE LTD.

Ref. DAS
46
9-89

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IIN-D412-760

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Qty -911	Qty -913	Qty -921	Qty -923	Qty -925	Part Number	Description
X					D412-760-911	CARGO FLOOR PROTECTOR KIT
	X				D412-760-913	CARGO FLOOR PROTECTOR KIT
		X			D412-760-921	CARGO AREA PROTECTOR KIT
			X		D412-760-923	CARGO AREA PROTECTOR KIT
				X	D412-760-925	CARGO AREA PROTECTOR KIT
1		1	1		D3575-1	CABIN FLOOR PROTECTOR
1		1	1		D3575-2	CABIN FLOOR PROTECTOR
	1			1	D3575-5	CABIN FLOOR PROTECTOR
	1			1	D3575-6	CABIN FLOOR PROTECTOR
6	6	6	6	6	D3580-1	JOGGLE BRACKET
14	14	18	18	18	D3628-1	CUPPED WASHER
		1	1	1	D3876-3	FORWARD WALL PROTECTOR
1	1	1	1	1	D3876-11	FLOOR PROTECTOR
		1	1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
		1	1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
			1	1	D3935-1	LH PYLON PROTECTOR
			1	1	D3935-2	RH PYLON PROTECTOR
		1			D3935-3	LH PYLON PROTECTOR
		1			D3935-4	RH PYLON PROTECTOR
		14	14	14	D3942-1	ANGLE
		10	10	10	D3942-3	CLIP
1	1	1	1	1	D3952-1	PLACARD
8	8	12	12	12	80-004-2-6	INSERT
12	12	12	12	12	NAS1149D0363J	WASHER (AN960JD10)
6	6	6	6	6	MS24694S54	SCREW
8	8	12	12	12	MS27039-1-04	SCREW
		4	4	4	MS27039-4-10	SCREW
		6	6	6	MS27039-4-14	SCREW
		6	6	6	MS27039-5-08	SCREW
		8	8	8	MS27039-5-12	SCREW

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